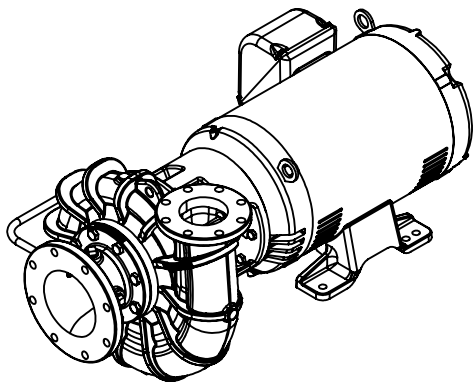


PUMP MODEL	MOTOR FRAME	A*	B*	CP*	D	2E	2F	H	L	DS	DD	X	Y	Z			
601014C	364TC	17.13	14.75	47.66	9.00	14.00	11.25	.66	27.13	1.00	14.75	11.00	9.91	9.50			
	365TC						12.25										
	404TC	19.75	16.94	53.63	10.00	16.00	12.25	.81	29.87								
	405TC						13.75										
	444TC						CONTACT MANUFACTURER FOR MOTOR DIMENSIONS										
	445TC						CONTACT MANUFACTURER FOR MOTOR DIMENSIONS										
447TC	CONTACT MANUFACTURER FOR MOTOR DIMENSIONS																

\*Dimensions based on TEFC motor enclosure; may vary by manufacturer.

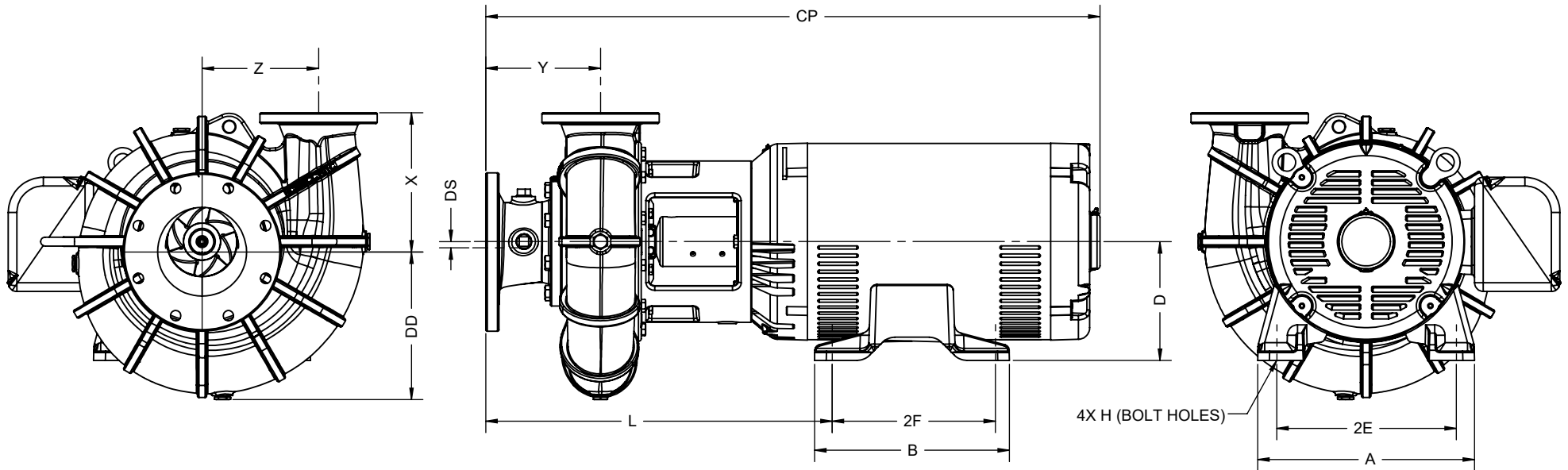
125/150# ANSI FLANGE DIMENSIONS					
	PIPE SIZE	FLANGE O.D.	Ø BOLT CIRCLE	# OF HOLES	HOLE SIZE
SUCTION	10"	16.00	14.25	12	1.00
DISCHARGE	6"	11.00	9.50	8	.88



**DESCRIPTION:**  
601014C END SUCTION ENGINEERING DIMENSIONS

<b>DRW BY:</b> RS	<b>CHK BY:</b> JDA	<b>DRW DATE:</b> 1/17/22	<b>SHEET:</b> 1 OF 1
<b>WEIGHT</b>	<b>PART No.:</b>	<b>FORM No.</b> ENG175_601014C CENTERLINES_REV-011721	<b>REV</b> -

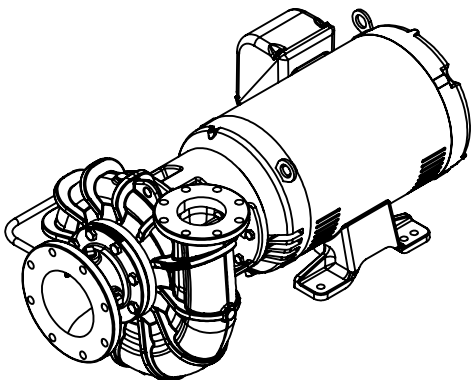
All drawing information is property of Integrity Pump and Motor Group. This information may be subject to change at any time.



PUMP MODEL	MOTOR FRAME	A*	B*	CP*	D	2E	2F	H	L	DS	DD	X	Y	Z
50I814C	286TC	13.88	13.00	43.73	7.00	11.00	11.00	.53	25.60	0.88	13.00	10.00	9.78	10.00
	324TC	15.00	13.75	45.73	8.00	12.50	10.50	.66	26.10					
	326TC						12.00							
	364TC	17.13	14.75	47.26	9.00	14.00	11.25	.66	26.73					
	365TC						12.25							
	404TC	19.75	16.94	53.23	10.00	16.00	12.25	.81	29.47					
	405TC						13.75							

\*Dimensions based on ODP motor enclosure; may vary by manufacturer.

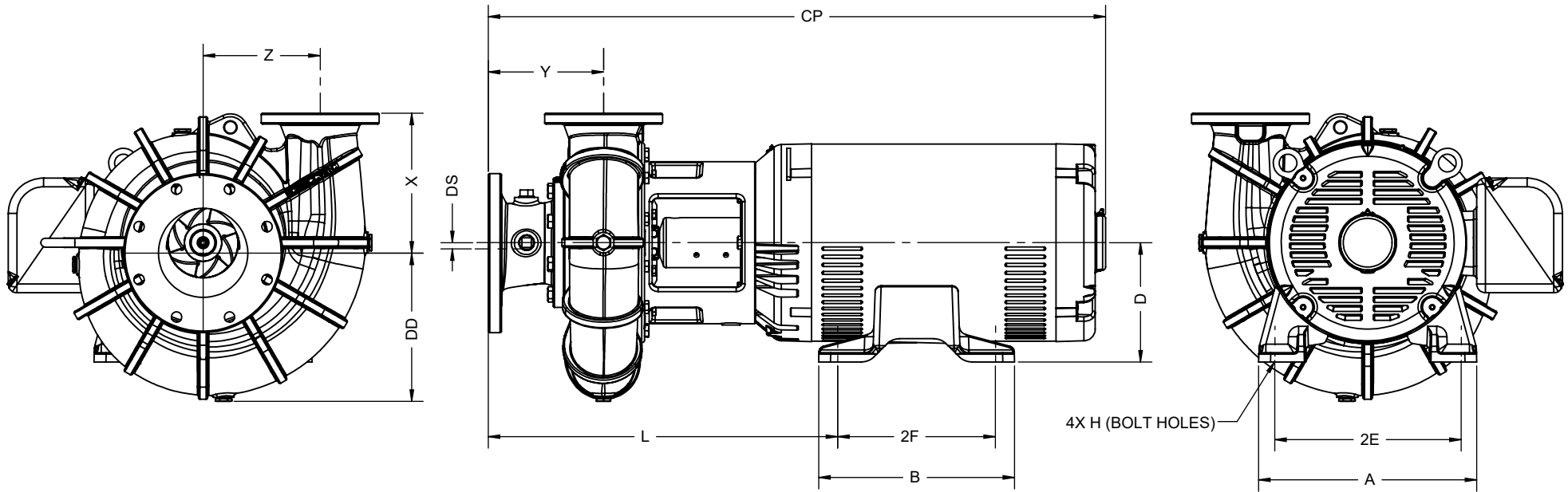
125/150# ANSI FLANGE DIMENSIONS					
	PIPE SIZE	FLANGE O.D.	Ø BOLT CIRCLE	# OF HOLES	HOLE SIZE
SUCTION	8"	13.50	11.75	8	.88
DISCHARGE	5"	10.00	8.50	8	.88



**DESCRIPTION:**  
50I814C END SUCTION ENGINEERING DIMENSIONS

<b>DRW BY:</b> RS	<b>CHK BY:</b> JDA	<b>DRW DATE:</b> 1/17/22	<b>SHEET:</b> 1 OF 1
<b>WEIGHT</b>	<b>PART No.:</b>	<b>FORM No.</b> ENG174_50I814C CENTERLINES_REV-011721	<b>REV</b> -

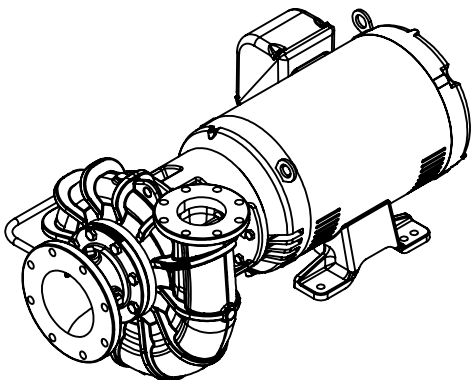
All drawing information is property of Integrity Pump and Motor Group. This information may be subject to change at any time.



PUMP MODEL	MOTOR FRAME	A*	B*	CP*	D	2E	2F	H	L	DS	DD	X	Y	Z
401613C	215JP	9.50	8.00	31.00	5.25	8.50	7.00	0.41	19.25	0.00	11.00	10.00	7.38	8.00
	254JP	11.25	9.25	30.88	6.25	10.00	8.25	0.53	20.00					
	256JP		11.25	32.13			10.00							
	284JP	13.50	12.94	35.50	7.00	11.00	9.50	0.53	19.75					
	286JP						11.00							
	324JP	15.00	13.94	37.25	8.00	12.50	10.50	0.66	20.25					
	326JP						12.00							
	364JP	17.13	14.75	41.66	9.00	14.00	11.25	0.66	21.13					
365JP	12.25													

\*Dimensions based on ODP motor enclosure; may vary by manufacturer.

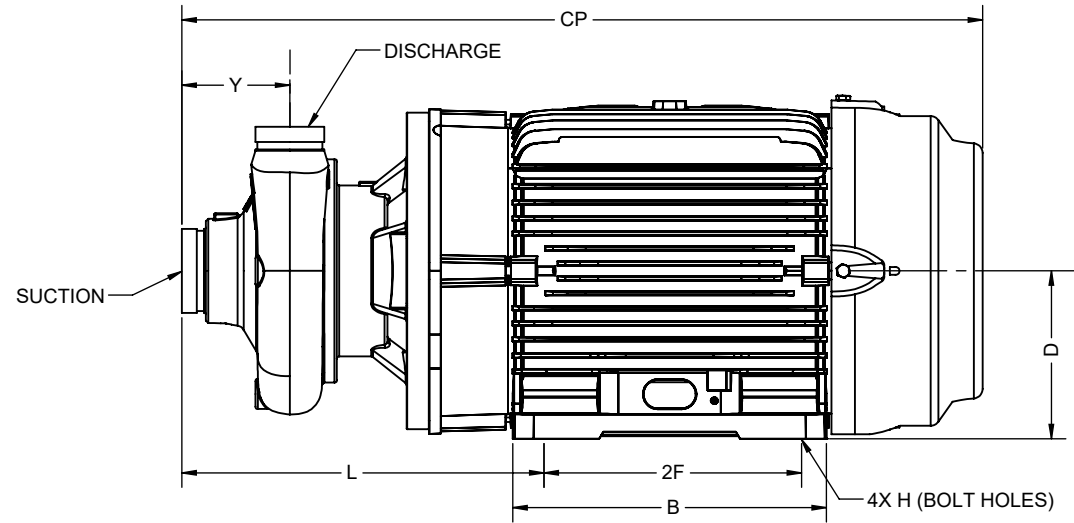
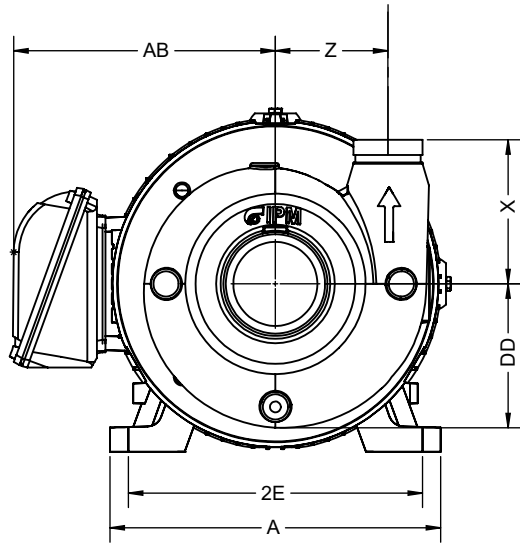
125/150# ANSI FLANGE DIMENSIONS					
	PIPE SIZE	FLANGE O.D.	Ø BOLT CIRCLE	# OF HOLES	HOLE SIZE
SUCTION	6"	11.00	9.50	8	.88
DISCHARGE	4"	9.00	7.50	8	.75



**DESCRIPTION:**  
401613C END SUCTION ENGINEERING DIMENSIONS

<b>DRW BY:</b> RS	<b>CHK BY:</b> JDA	<b>DRW DATE:</b> 1/17/22	<b>SHEET:</b> 1 OF 1
<b>WEIGHT</b>	<b>PART No.:</b>	<b>FORM No.</b> ENG173_401613C CENTERLINES_REV-011721	<b>REV</b> -

All drawing information is property of Integrity Pump and Motor Group. This information may be subject to change at any time.

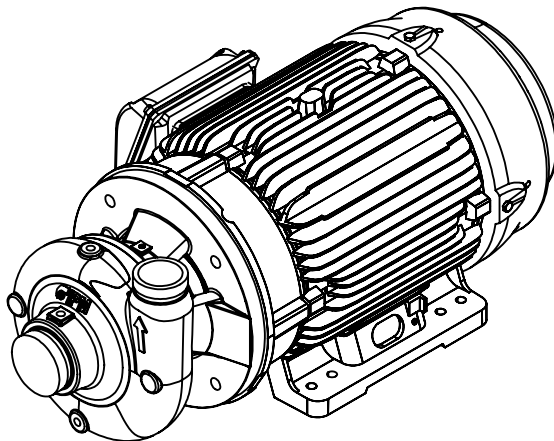


PUMP MODEL	MOTOR FRAME	A	AB*	B*	CP*	D	2E	2F	H*	L	DD	X	Y	Z	DISCHARGE SIZE	SUCTION SIZE
15128G	143JM	6.50	6.13	6.50	18.38	3.50	5.50	4.00	0.34	10.26	5.37	6.00	3.19	4.25	1-1/2"	2"
	145JM				18.38			5.00								
	182JM	8.38	7.50	6.38	20.94		4.50	0.41								
	184JM				20.94			5.50								
	213JM	9.50	8.25	8.88	23.01		5.50	0.44	11.88							
	215JM				24.51					7.00						

\*Dimensions based on TEFC motor enclosure; may vary by manufacturer.

125/150# ANSI FLANGE DIMENSIONS*				
PIPE SIZE	FLANGE O.D.	Ø BOLT CIRCLE	# OF HOLES	HOLE SIZE
1-1/2"	5.00	3.88	4	0.62
2"	6.00	4.75	4	0.75

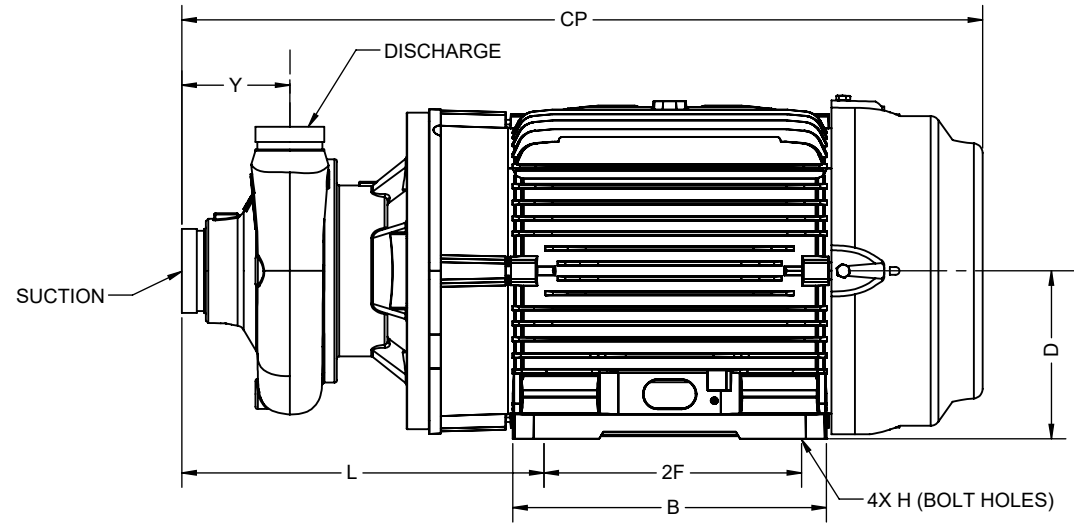
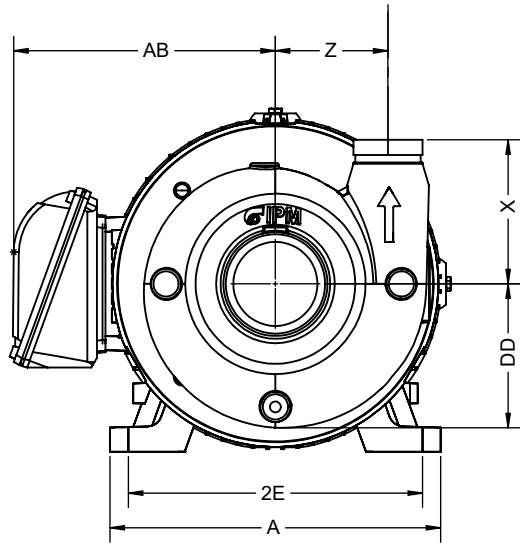
\*Integrity end suction pumps come with grooved suction and discharge connections.  
\*Available groove x flange or groove x thread adapters.



**DESCRIPTION:**  
15128G END SUCTION ENGINEERING DIMENSIONS

<b>DRW BY:</b> RS	<b>CHK BY:</b> JDA	<b>DRW DATE:</b> 3/24/2021	<b>SHEET:</b> 1 OF 1
<b>WEIGHT</b>	<b>PART No.:</b>	<b>FORM No.</b> ENG166_15128G CENTERLINES_REV- 032421	<b>REV</b> -

All drawing information is property of Integrity Pump and Motor Group. This information may be subject to change at any time.

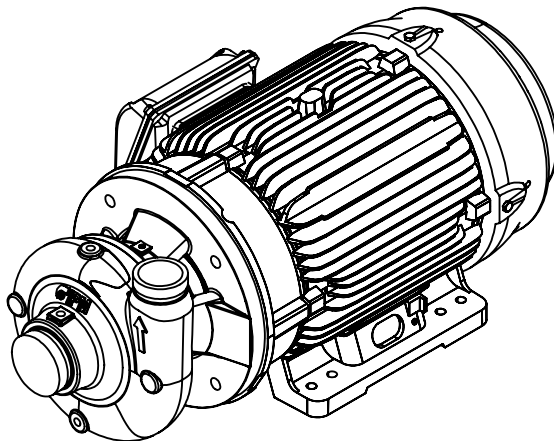


PUMP MODEL	MOTOR FRAME	A	AB*	B*	CP*	D	2E	2F	H*	L	DD	X	Y	Z	DISCHARGE SIZE	SUCTION SIZE
15126G	143JM	6.50	6.13	6.50	18.31	3.50	5.50	4.00	0.34	10.19	4.20	4.50	3.13	3.50	1-1/2"	2"
	145JM				18.31			5.00								
	182JM	8.38	7.50	6.38	20.87	4.50	4.50	0.41	9.44							
	184JM				20.87		5.50									
	213JM	9.50	8.25	8.88	22.94	5.50	0.44	11.81								
	215JM				24.44				7.00							

\*Dimensions based on TEFC motor enclosure; may vary by manufacturer.

125/150# ANSI FLANGE DIMENSIONS*				
PIPE SIZE	FLANGE O.D.	Ø BOLT CIRCLE	# OF HOLES	HOLE SIZE
1-1/2"	5.00	3.88	4	0.62
2"	6.00	4.75	4	0.75

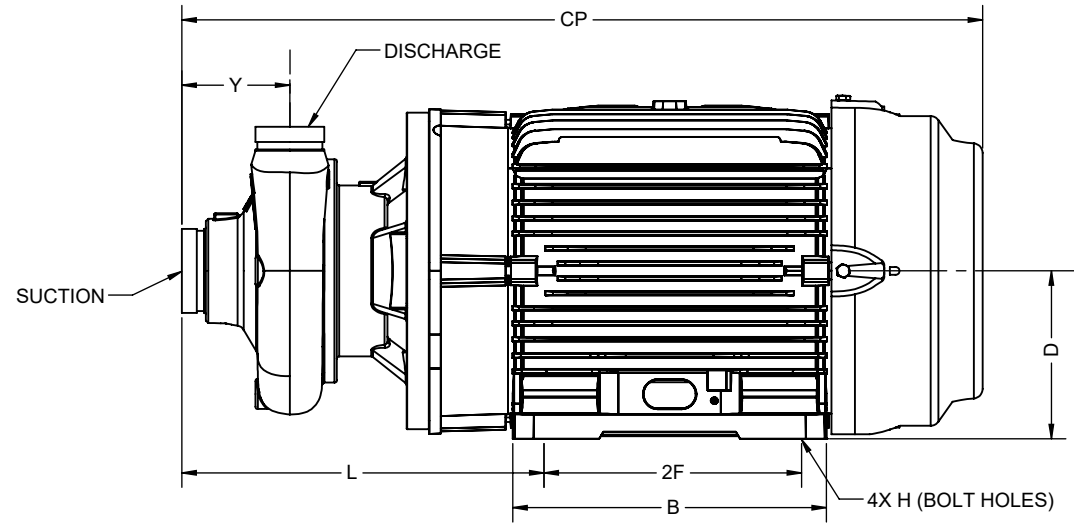
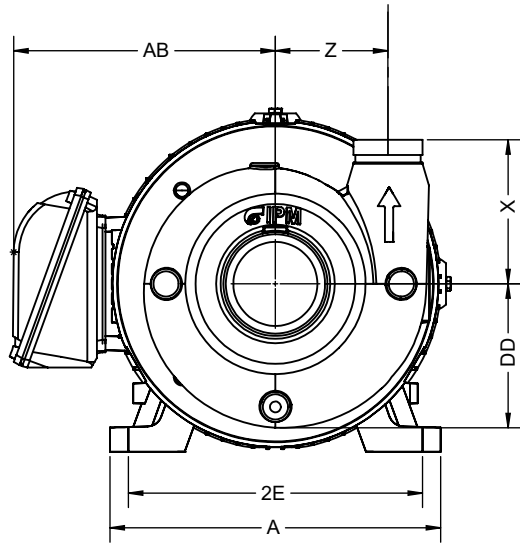
\*Integrity end suction pumps come with grooved suction and discharge connections.  
\*Available groove x flange or groove x thread adapters.



**DESCRIPTION:**  
15126G END SUCTION ENGINEERING DIMENSIONS

<b>DRW BY:</b> RS	<b>CHK BY:</b> JDA	<b>DRW DATE:</b> 3/24/2021	<b>SHEET:</b> 1 OF 1
<b>WEIGHT</b>	<b>PART No.:</b>	<b>FORM No.</b> ENG165_15126G CENTERLINES_REV- 032421	<b>REV</b> -

All drawing information is property of Integrity Pump and Motor Group. This information may be subject to change at any time.

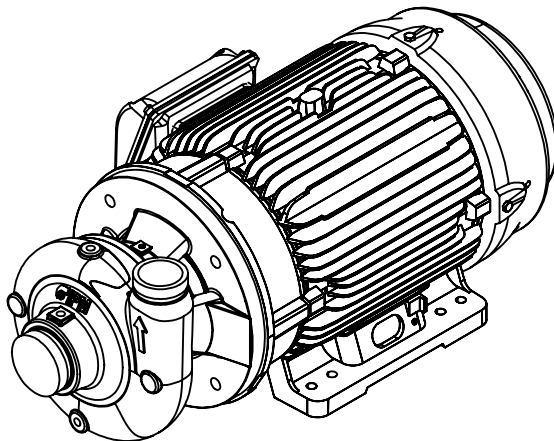


PUMP MODEL	MOTOR FRAME	A	AB*	B*	CP*	D	2E	2F	H*	L	DD	X	Y	Z	DISCHARGE SIZE	SUCTION SIZE
10I27G	143JM	6.50	6.13	6.50	18.50	3.50	5.50	4.00	0.34	10.38	4.25	5.50	3.38	4.00	1"	2"
	145JM				18.50			5.00								
	182JM	8.38	7.50	6.38	21.06	4.50	0.41									
	184JM				21.06		5.50	0.41								
	213JM	9.50	8.25	8.88	23.13	5.50	0.44									
	215JM				24.63			7.00	0.44							

\*Dimensions based on TEFC motor enclosure; may vary by manufacturer.

125/150# ANSI FLANGE DIMENSIONS*				
PIPE SIZE	FLANGE O.D.	Ø BOLT CIRCLE	# OF HOLES	HOLE SIZE
1"	4.25	3.13	4	0.62
2"	6.00	4.75	4	0.75

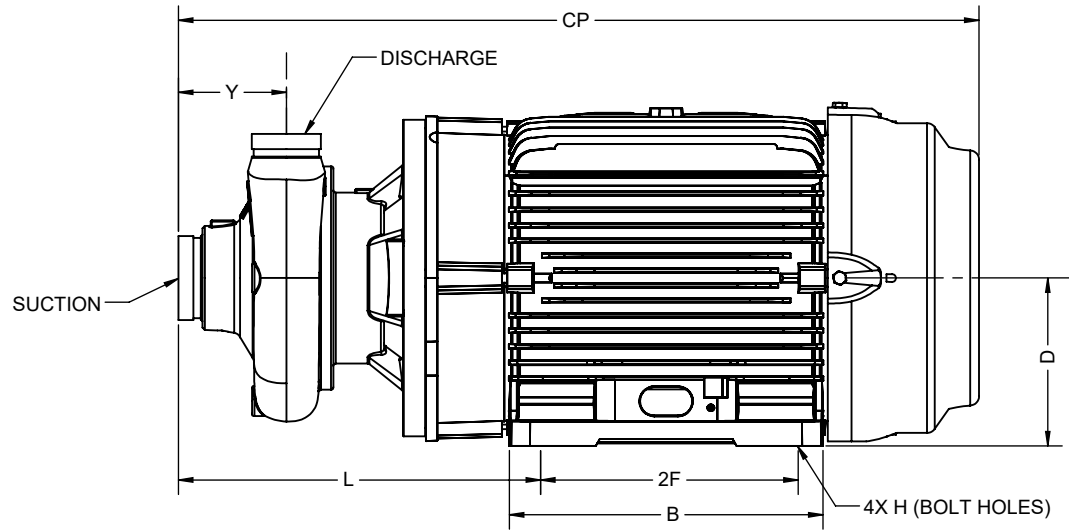
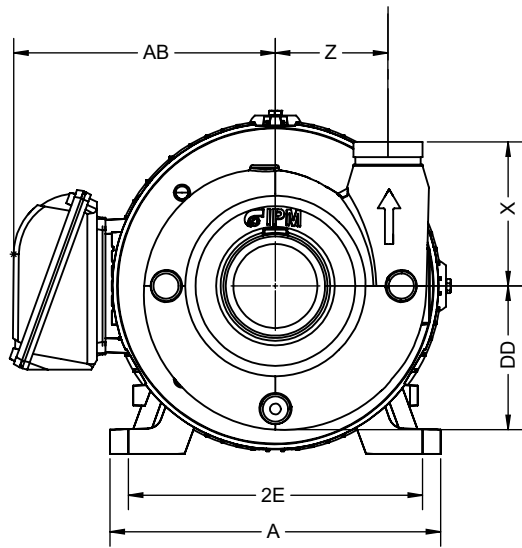
\*Integrity end suction pumps come with grooved suction and discharge connections.  
\*Available groove x flange or groove x thread adapters.



**DESCRIPTION:**  
10I27G END SUCTION ENGINEERING DIMENSIONS

<b>DRW BY:</b> RS	<b>CHK BY:</b> JDA	<b>DRW DATE:</b> 3/24/2021	<b>SHEET:</b> 1 OF 1
<b>WEIGHT</b>	<b>PART No.:</b>	<b>FORM No.</b> ENG164_10I27G CENTERLINES_REV-032421	<b>REV</b> -

All drawing information is property of Integrity Pump and Motor Group. This information may be subject to change at any time.

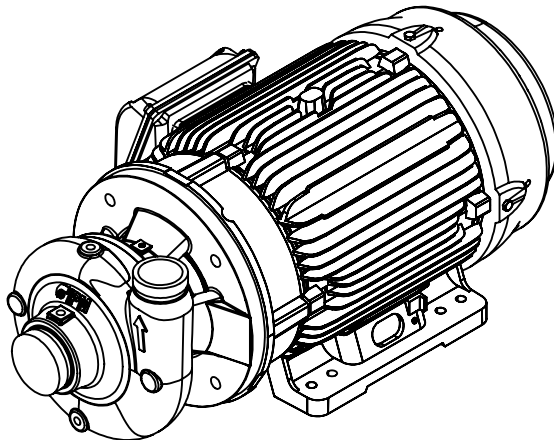


PUMP MODEL	MOTOR FRAME	A	AB*	B*	CP*	D	2E	2F	H	L	DD	X	Y	Z	DISCHARGE SIZE	SUCTION SIZE
40I57B	254JM	11.38	9.94	10.69	31.57	6.25	10.00	8.25	0.53	16.44	7.13	7.5	4.94	5.75	4"	5"
	256JM			12.44	33.32			10.00								
	284JM	12.88	10.81	12.25	35.32	7.00	11.00	9.50	0.53	16.44						
	286JM			13.75	35.32			11.00								
	324JM	15.16	12.58	14.57	35.84	8.00	12.50	10.50	0.66	16.69						
	326JM			14.57	35.84			12.00								

\*Dimensions based on TEFC motor enclosure; may vary by manufacturer.

125/150# ANSI FLANGE DIMENSIONS*				
PIPE SIZE	FLANGE O.D.	Ø BOLT CIRCLE	# OF HOLES	HOLE SIZE
4"	9.00	7.50	8	.75
5"	10.00	8.50	8	.88

\*Integrity end suction pumps come with grooved suction and discharge connections.  
\*Available groove x flange or groove x thread adapters.

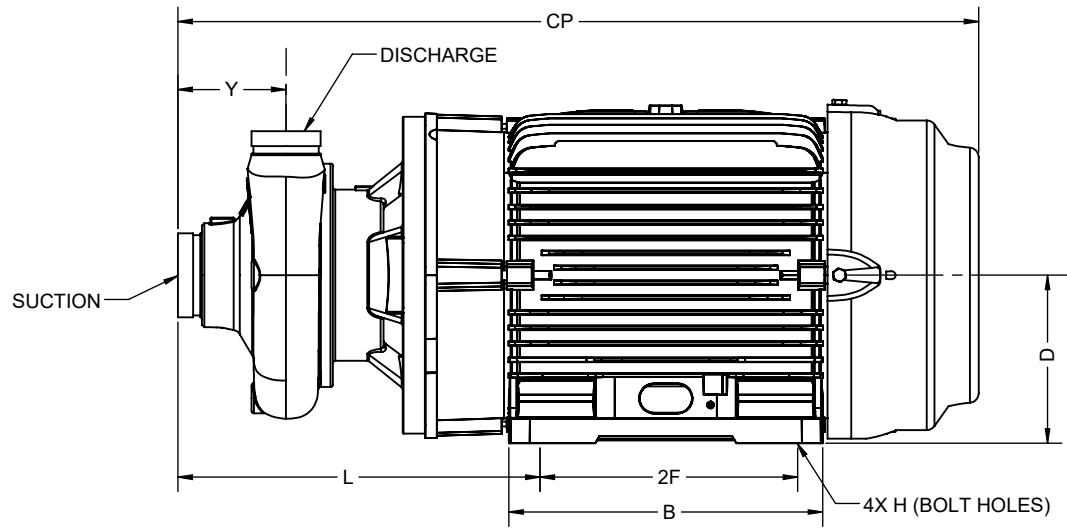
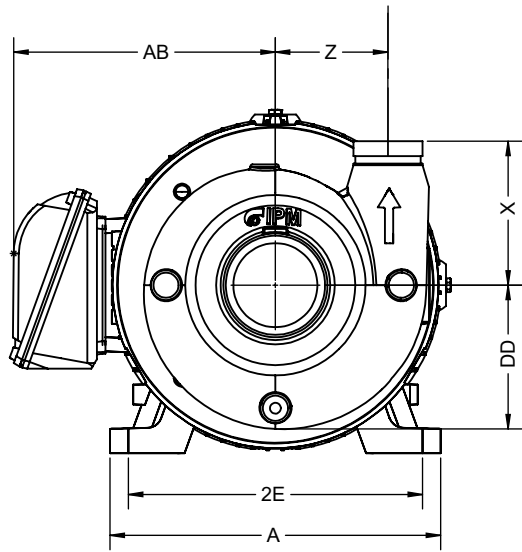


All drawing information is property of Integrity Pump and Motor Group. This information may be subject to change at any time.



**DESCRIPTION:**  
40I57B END SUCTION ENGINEERING DIMENSIONS

<b>DRW BY:</b> RS	<b>CHK BY:</b> JDA	<b>DRW DATE:</b> 3/1/2021	<b>SHEET:</b> 1 OF 1
<b>WEIGHT</b>	<b>PART No.:</b>	<b>FORM No.</b> ENG162_40I57B CENTERLINES_REV- 031821	<b>REV</b> -

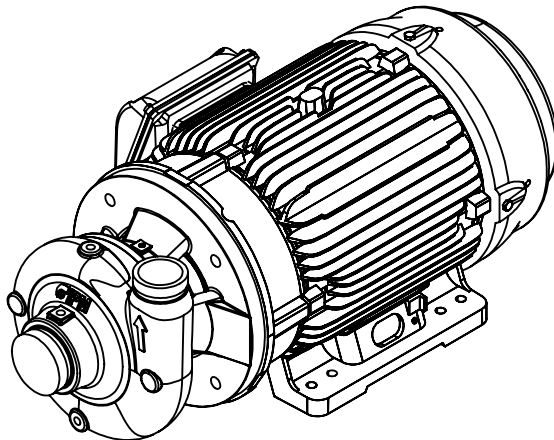


PUMP MODEL	MOTOR FRAME	A	AB*	B*	CP*	D	2E	2F	H	L	DD	X	Y	Z	DISCHARGE SIZE	SUCTION SIZE
<b>30I47B</b>	254JM	11.38	9.94	10.69	30.19	6.25	10.00	8.25	0.53	15.06	6.35	6.00	4.19	5.00	3"	4"
	256JM			12.44	31.94			10.00								
	284JM	12.88	10.81	12.25	33.94	7.00	11.00	9.50	0.53	15.06						
	286JM			13.75	33.94			11.00								
	324JM	15.16	12.58	14.57	34.46	8.00	12.50	10.50	0.66	15.31						
	326JM			14.57	34.46			12.00								

\*Dimensions based on TEFC motor enclosure; may vary by manufacturer.

125/150# ANSI FLANGE DIMENSIONS*				
PIPE SIZE	FLANGE O.D.	Ø BOLT CIRCLE	# OF HOLES	HOLE SIZE
3"	7.50	6.00	4	.75
4"	9.00	7.50	8	.75

\*Integrity end suction pumps come with grooved suction and discharge connections.  
\*Available groove x flange or groove x thread adapters.

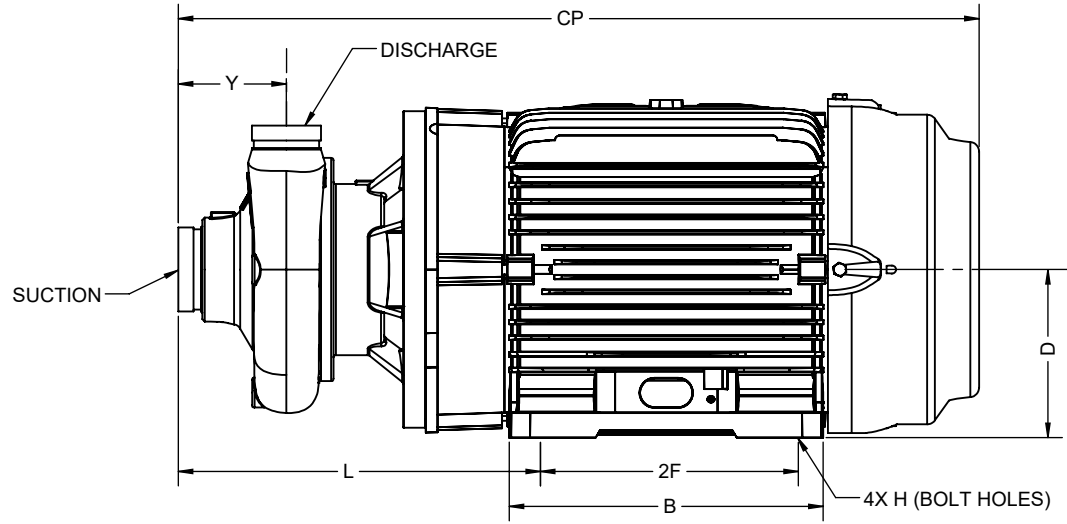
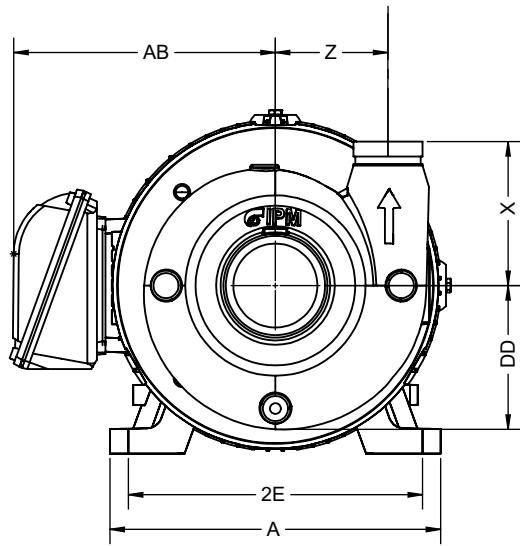


**DESCRIPTION:**  
30I47B END SUCTION ENGINEERING DIMENSIONS

<b>DRW BY:</b> RS	<b>CHK BY:</b> JDA	<b>DRW DATE:</b> 3/1/2021	<b>SHEET:</b> 1 OF 1
<b>WEIGHT</b>	<b>PART No.:</b>	<b>FORM No.</b> ENG161_30I47B CENTERLINES_REV- 031821	<b>REV</b> -

All drawing information is property of Integrity Pump and Motor Group. This information may be subject to change at any time.



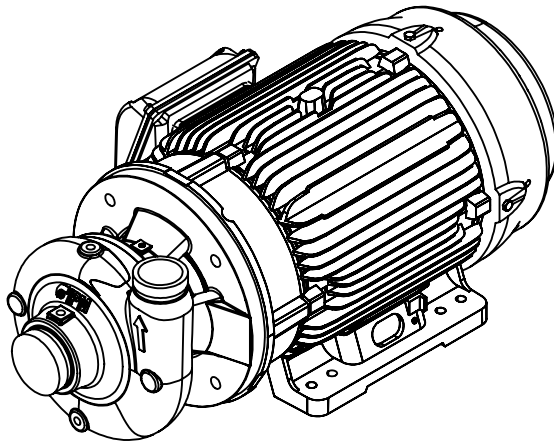


PUMP MODEL	MOTOR FRAME	A	AB*	B*	CP*	D	2E	2F	H	L	DD	X	Y	Z	DISCHARGE SIZE	SUCTION SIZE
25I37B	213JM	9.5	8.25	8.88	24.69	5.25	8.50	5.50	0.44	13.56	6.00	6.00	4.50	4.69	2-1/2"	3"
	215JM			8.88	26.19			7.00								
	254JM	11.38	9.94	10.69	30.19	6.25	10.00	8.25	0.53	15.06						
	256JM			12.44	31.94			10.00								
	284JM	12.88	10.81	12.25	33.94	7.00	11.00	9.50	0.53	15.06						
	286JM			13.75	33.94			11.00								
	324JM	15.16	12.58	14.57	34.46	8.00	12.50	10.50	0.66	15.31						
	326JM			14.57	34.46			12.00								

\*Dimensions based on TEFC motor enclosure; may vary by manufacturer.

125/150# ANSI FLANGE DIMENSIONS*				
PIPE SIZE	FLANGE O.D.	Ø BOLT CIRCLE	# OF HOLES	HOLE SIZE
2-1/2"	7.00	5.50	4	.75
3"	7.50	6.00	4	.75

\*Integrity end suction pumps come with grooved suction and discharge connections.  
\*Available groove x flange or groove x thread adapters.



All drawing information is property of Integrity Pump and Motor Group. This information may be subject to change at any time.



**DESCRIPTION:**  
25I37B END SUCTION ENGINEERING DIMENSIONS

<b>DRW BY:</b> RS	<b>CHK BY:</b> JDA	<b>DRW DATE:</b> 3/1/2021	<b>SHEET:</b> 1 OF 1
<b>WEIGHT</b>	<b>PART No.:</b>	<b>FORM No.</b> ENG160_25I37B CENTERLINES_REV- 031821	<b>REV</b> -

# IPM DISCHARGE HEAD ENGINEERING DATA

TABLE 1A: IPM DISCHARGE HEAD DIMENSIONS

MODEL:	P/N:	"BP"	"BD"	"A"	"B"	"C"	"DH"	"DO"	"E"	"F"
4DHG	H104SB01	19.5	12	8.247	N/A	4.685	10.63	11.25	4.625	4" -8 NPS THREADS
6DHG	H106SB01	19.5	16.50	13.495	8.247	4.685	10.63	11.25	6.688	6" -8 NPS THREADS
8DHG	H108SB01	21.25	16.50	13.495	8.247	4.685	10.63	11.25	8.688	8" -8 NPS THREADS
10DHG	H110SB01	21.25	20.00	13.495	N/A	4.685	10.63	11.25	10.875	10" -8 NPS THREADS
12DHG	H112LB01	25.00	20.00	13.497	N/A	5.560	11.94	16	12.875	12" -8 NPS THREADS

MODEL:	"HP"	"H"	"HH"	"J"	"K"	"L"	"M"	"N"	"P"
4DHG	1.75	10.625	21.50	N/A	N/A	.44	9.13	1.25	17.00
6DHG	1.75	10.625	21.50	.69	14.75	.44	9.13	1.25	17.00
8DHG	2.00	10.625	21.50	.69	14.75	.44	9.13	1.25	18.75
10DHG	2.50	10.625	21.50	N/A	N/A	.69	14.75	1.25	18.75
12DHG	2.50	12.125	23.00	N/A	N/A	.69	14.75	1.50	22.75

TABLE 1B: COLUMN FLANGE BOLT PATTERN

MODEL:	# OF HOLES	THREADS	DEPTH	B.C. $\phi$
4DHG	8	1/2 -13 UNC	1.0	5.75
6DHG	12	5/8 -11 UNC	1.0	8.13
8DHG	12	5/8 -11 UNC	1.0	10.63
10DHG	12	3/4 -10 UNC	1.13	12.50
12DHG	12	7/8 -9 UNC	1.50	14.75

TABLE 2A: 150# DISCHARGE FLANGE DIMENSIONS

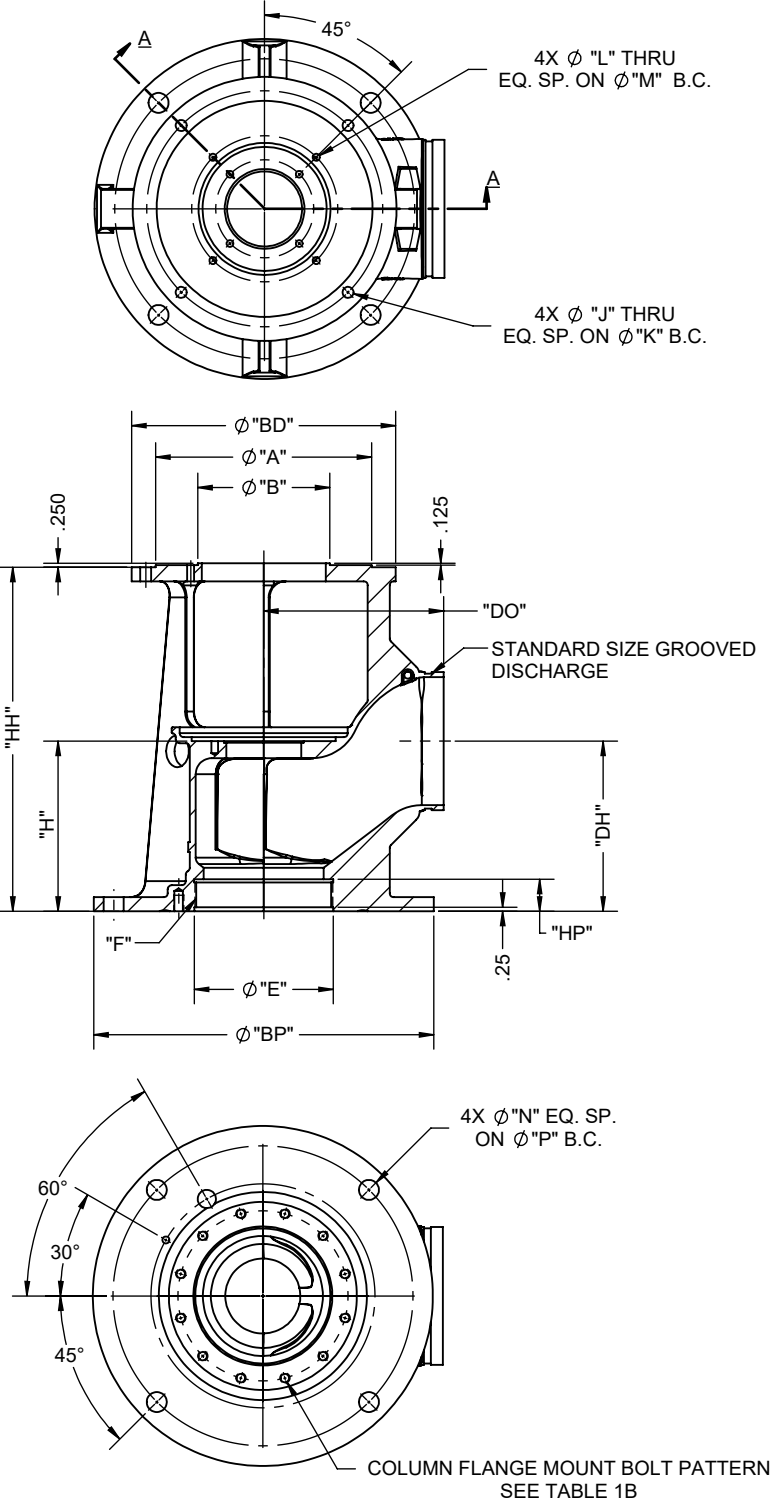
SIZE	O.D.	# OF HOLES	$\phi$ BOLT	$\phi$ BOLT CIRCLE
4	9.0	8	5/8	7.50
6	11.0	8	3/4	9.50
8	13.50	8	3/4	11.75
10	16.0	12	7/8	14.25
12	19.02	12	7/8	17.00

TABLE 2B: 300# DISCHARGE FLANGE DIMENSIONS

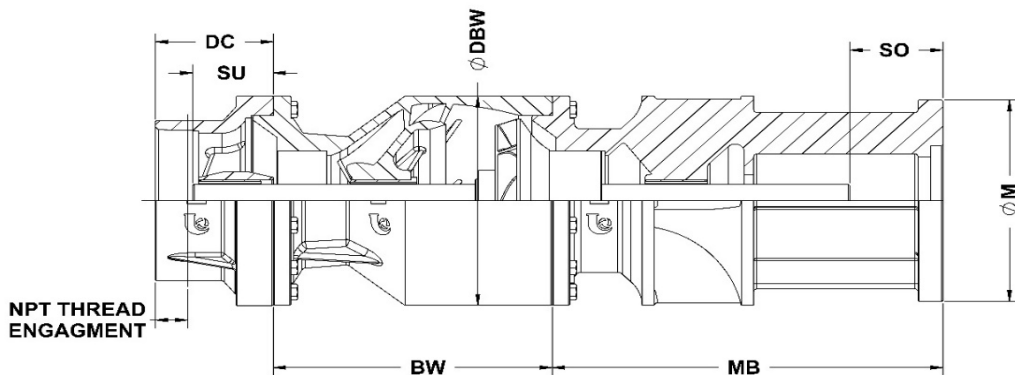
SIZE	O.D.	# OF HOLES	$\phi$ BOLT	$\phi$ BOLT CIRCLE
4	10.0	8	3/4	7.95
6	12.5	12	3/4	10.63
8	15.0	12	7/8	13.00
10	17.68	16	1	15.25
12	20.50	16	1 1/8	17.75

**CENTERLINES REMAIN THE SAME WITH OR WITHOUT 150# OR 300# ANSI FLANGE**

\*ALL DIMENSIONS IN INCHES UNLESS OTHERWISE NOTED  
 \*SPECIFICATIONS SUBJECT TO CHANGE WITHOUT NOTICE  
 ENG139\_REVD\_08/05/20



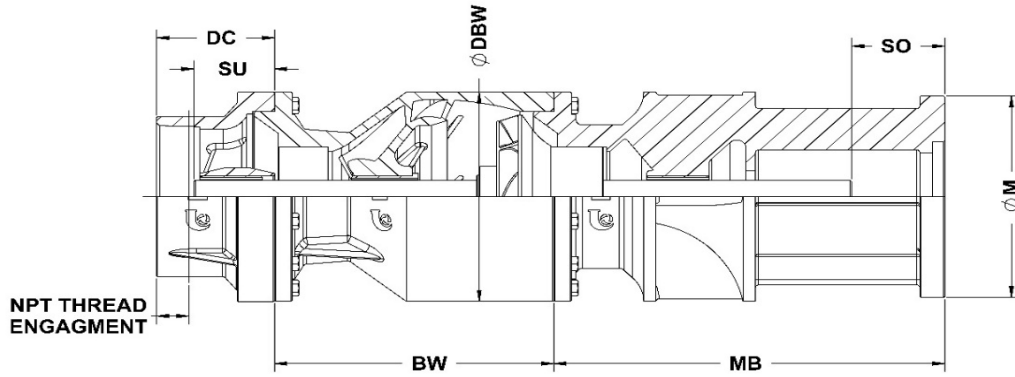
TITLE:  
 INTEGRITY SUBMERSIBLE TURBINE BOWL END  
 ENGINEERING DIMENSIONS



MODEL	MOTOR SIZE	DIS SIZE	DC DIS LGHT	BW BOWL LGTH	MB MOTOR BRACKET LGTH	SO SHAFT SET UP	ØDBW BOWL DIA.	ØM MOTOR REG. DIA.	SU <sup>3</sup>	SHAFT DIA	SINGLE STG WEIGHT	ADD STG WEIGHT	1STG SHAFT LGTH	NPT THRD ENGAG <sup>4</sup>
5ILL / 5ILH	6"	3 SUB	5.35	4.57	10.28	3.00	5.74	5.50	2.50	1.000	35.0	12.0	14.35	1.10
		4" MALE	5.35	4.57	10.28	3.00	5.74	5.50	2.50	1.000	35.0	12.0	14.35	1.10
5IMH	6"	3 SUB	5.35	4.57	10.28	3.00	5.74	5.50	2.50	1.000	35.0	13.0	14.35	1.00
		4" MALE	5.35	4.57	10.28	3.00	5.74	5.50	2.50	1.000	35.0	13.0	14.35	1.10
5IHL / 5IHH	6"	3 SUB	5.35	4.80	10.28	3.00	5.74	5.50	2.50	1.000	36.0	15.0	14.58	1.00
		4" MALE	5.35	4.80	10.28	3.00	5.74	5.50	2.50	1.000	36.0	15.0	14.58	1.10
6ILL / 6ILH	6"	3 SUB	3.74	5.12	10.55	3.00	6.41	5.50	2.75	1.000	50.0	24.0	15.42	1.00
		4" MALE	3.74	5.12	10.55	3.00	6.41	5.50	2.75	1.000	50.0	24.0	15.42	1.10
6IHL/6IHH	6"	4 SUB	5.35	4.72	9.47	3.00	6.05	5.35	4.00	1.000	55.0	26.0	15.19	1.10
7ILL / 7ILH	6"	4 SUB	3.62	5.51	12.87	3.00	7.13	5.51	3.36	1.188	74.1	26.0	18.74	1.10
		6 SUB	3.62	5.51	12.87	3.00	7.13	5.51	3.28	1.188	74.0	26.0	18.66	1.20
	8"	4 SUB	3.62	5.51	15.24	3.88	7.13	7.50	3.36	1.188	85.5	26.0	20.23	1.10
		6 SUB	3.62	5.51	15.24	3.88	7.13	7.50	3.28	1.188	85.4	26.0	20.15	1.20
7IML / 7IMH	6"	4 SUB	3.62	6.38	12.87	3.00	7.13	5.51	3.36	1.188	74.7	28.5	19.61	1.10
		6 SUB	3.62	6.38	12.87	3.00	7.13	5.51	3.28	1.188	74.3	28.5	19.53	1.20
	8"	4 SUB	3.62	6.38	15.24	3.88	7.13	7.50	3.36	1.188	86.4	28.5	21.10	1.10
		6 SUB	3.62	6.38	15.24	3.88	7.13	7.50	3.28	1.188	86.0	28.5	21.02	1.20
7IHL / 7IHH	6"	4 SUB	3.62	7.09	12.87	3.00	7.13	5.51	3.36	1.188	74.6	28.5	20.32	1.10
		6 SUB	3.62	7.09	12.87	3.00	7.13	5.51	3.28	1.188	74.5	28.5	20.24	1.20
	8"	4 SUB	3.62	7.09	15.24	3.88	7.13	7.50	3.36	1.188	86.0	28.5	21.81	1.10
		6 SUB	3.62	7.09	15.24	3.88	7.13	7.50	3.28	1.188	85.9	28.5	21.73	1.20
9IDML / 9IDMH	8" / 10"	4 SUB	6.00	11.25	15.75	3.88	9.50	9.13	4.00	1.500	179.6	79.3	27.12	1.10
		6 SUB	4.75	11.25	15.75	3.88	9.50	9.13	4.00	1.500	180.5	79.3	27.12	1.20
9IDHL / 9IDHH	8" / 10"	4 SUB	6.00	11.65	15.75	3.88	9.50	9.13	4.00	1.500	178.4	74.5	27.52	1.10
		6 SUB	4.75	11.65	15.75	3.88	9.50	9.13	4.00	1.500	179.3	74.5	27.52	1.20

<sup>1</sup> TWO MOTOR BRACKET  
<sup>2</sup> TWO PIECE DISCHARGE CASE  
<sup>3</sup> DISTANCE FROM BOTTOM OF DISCHARGE CASE FLANGE TO TOP OF BOWL SHAFT  
<sup>4</sup> DISTANCE NPT THREADS ENGAGE INTO DISCHARGE CASE

TITLE:  
 INTEGRITY SUBMERSIBLE TURBINE BOWL END  
 ENGINEERING DIMENSIONS



MODEL	MOTOR SIZE	DIS SIZE	DC DIS LGHT	BW BOWL LGTH	MB MOTOR BRACKET LGTH	SO SHAFT SET UP	ØDBW BOWL DIA.	ØM MOTOR REG. DIA.	SU <sup>3</sup>	SHAFT DIA	SINGLE STG WEIGHT	ADD STG WEIGHT	1STG SHAFT LGTH	NPT THRD ENGAG <sup>4</sup>
11IDLL/ 11IDLH <sup>1</sup>	8" / 10" -A	6 SUB	8.50 <sup>2</sup>	11.75	24.00	3.88	11.25	9.13	3.00	1.688	450.7	116.1	34.87	1.20
		8 SUB	8.50 <sup>2</sup>	11.75	24.00	3.88	11.25	9.13	3.00	1.688	448.7	116.1	34.87	1.96
	10" -B, 12", 14"	6 SUB	8.50 <sup>2</sup>	11.75	24.00	4.75	11.25	13.25	3.00	1.688	478.2	116.1	34.00	1.20
		8 SUB	8.50 <sup>2</sup>	11.75	24.00	4.75	11.25	13.25	3.00	1.688	476.2	116.1	34.00	1.96
11IDML/ 11IDMH <sup>1</sup>	8" / 10" -A	6 SUB	8.50 <sup>2</sup>	12.38	24.00	3.88	11.25	9.13	3.00	1.688	452.6	123.0	35.50	1.20
		8 SUB	8.50 <sup>2</sup>	12.38	24.00	3.88	11.25	9.13	3.00	1.688	450.6	123.0	35.50	1.96
	10" -B, 12", 14"	6 SUB	8.50 <sup>2</sup>	12.38	24.00	4.75	11.25	13.25	3.00	1.688	480.1	123.0	34.63	1.20
		8 SUB	8.50 <sup>2</sup>	12.38	24.00	4.75	11.25	13.25	3.00	1.688	478.1	123.0	34.63	1.96
11IDHH <sup>1</sup>	8" / 10" -A	6 SUB	4.75	12.88	24.00	3.88	11.49	9.13	3.25	1.688	405.9	126.6	36.25	1.20
		8 SUB	4.75	12.88	24.00	3.88	11.49	9.13	3.25	1.688	408.4	126.6	36.25	1.96
	10" -B, 12", 14"	6 SUB	4.75	12.88	24.00	4.75	11.49	13.25	3.25	1.688	433.5	126.6	35.38	1.20
		8 SUB	4.75	12.88	24.00	4.75	11.49	13.25	3.25	1.688	436.0	126.6	35.38	1.96
12ICL/ 12ICH <sup>1</sup>	8" / 10" -A	6 SUB	4.75	9.00	24.00	3.88	11.75	9.13	3.25	1.688	398.7	101.3	32.37	1.20
		8 SUB	4.75	9.00	24.00	3.88	11.75	9.13	3.25	1.688	401.2	101.3	32.37	1.96
	10" -B, 12", 14"	6 SUB	4.75	9.00	24.00	4.75	11.75	13.25	3.25	1.688	426.2	101.3	31.50	1.20
		8 SUB	4.75	9.00	24.00	4.75	11.75	13.25	3.25	1.688	428.7	101.3	31.50	1.96
12ILL/ 12ILH <sup>1</sup>	8" / 10" -A	6 SUB	4.75	11.00	24.00	3.88	11.75	9.13	3.25	1.688	413.9	122.6	34.37	1.20
		8 SUB	4.75	11.00	24.00	3.88	11.75	9.13	3.25	1.688	416.4	122.6	34.37	1.96
	10" -B, 12", 14"	6 SUB	4.75	11.00	24.00	4.75	11.75	13.25	3.25	1.688	441.5	122.6	33.50	1.20
		8 SUB	4.75	11.00	24.00	4.75	11.75	13.25	3.25	1.688	444.0	122.6	33.50	1.96

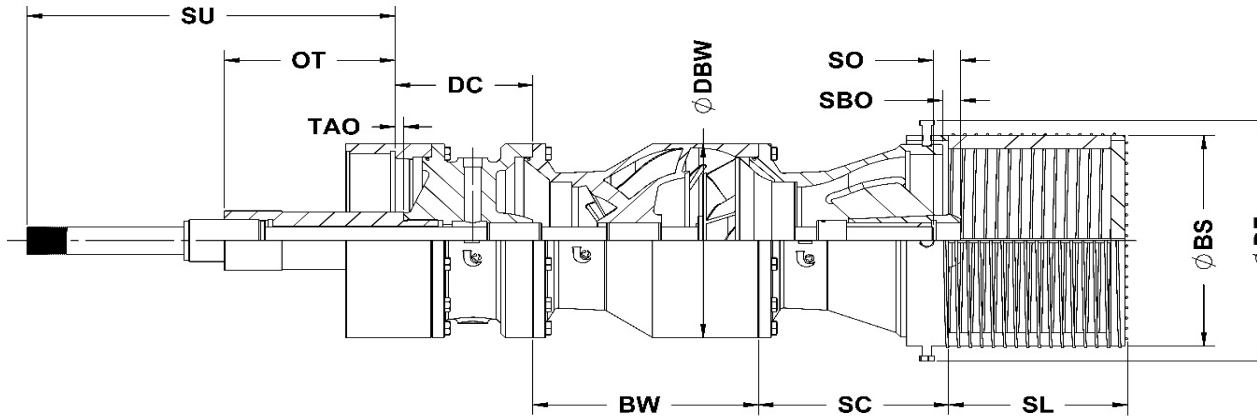
<sup>1</sup> TWO MOTOR BRACKET

<sup>2</sup> TWO PIECE DISCHARGE CASE

<sup>3</sup> DISTANCE FROM BOTTOM OF DISCHARGE CASE FLANGE TO TOP OF BOWL SHAFT

<sup>4</sup> DISTANCE NPT THREADS ENGAGE INTO DISCHARGE CASE

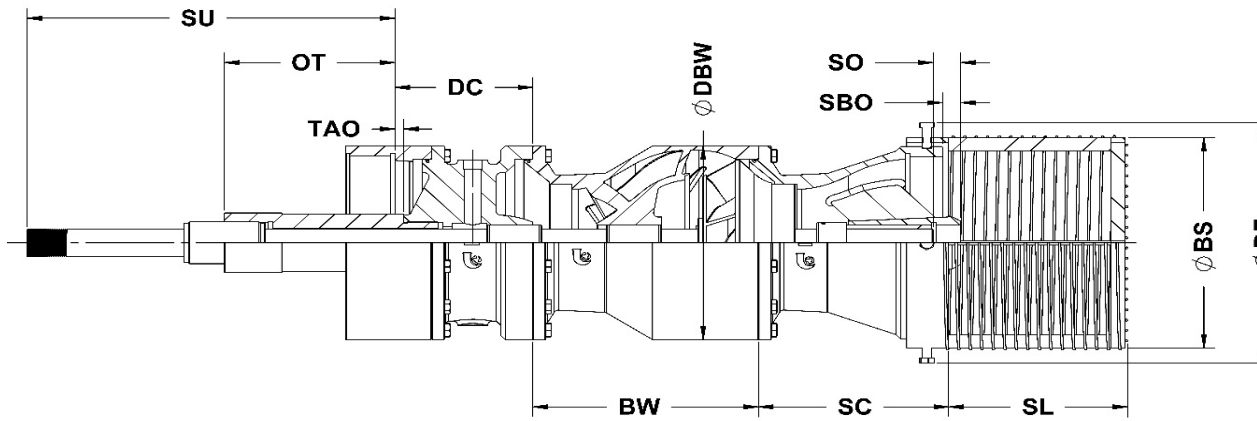
TITLE:  
 INTEGRITY VERTICAL TURBINE BOWL END  
 ENGINEERING DIMENSIONS



MODEL	DIS SIZE	DC DIS LGHT	BW BOWL LGTH	SC SUCTION LGTH	SBO <sup>1</sup> SUCTION BRNG OFFEST	SL STRAINER LGTH	SO SHAFT SET UP	TAO <sup>2</sup> TUBE ADPT OFFSET	ØDBW BOWL DIA.	ØBS BASKET DIA	ØDF FASTNER DIA MAX	SHAFT DIA	SUCT. SIZE	IMP. LAT.	SINGLE STG WEIGHT	ADD STG WEIGHT	WL 1STG SHAFT LGTH <sup>3</sup>	OL 1STG SHAFT LGTH <sup>4</sup>
71LL / 71LH	4 WL	2.25	5.51	8.46	0.12	6.00	1.00	-	7.13	8.50	10.00	1.188	6	0.77	70.0	26.0	23.34	-
	6 WL	2.25	5.51	8.46	0.12	6.00	1.00	-	7.13	8.50	10.00	1.188	6		69.6	26.0	23.34	-
71ML / 71MH	4 WL	2.25	6.38	8.46	0.12	6.00	1.00	-	7.13	8.50	10.00	1.188	6	0.58	72.6	28.5	24.21	-
	6 WL	2.25	6.38	8.46	0.12	6.00	1.00	-	7.13	8.50	10.00	1.188	6		72.2	28.5	24.21	-
71HL / 71HH	4 WL	2.25	7.09	8.46	0.12	6.00	1.00	-	7.13	8.50	10.00	1.188	6	0.75	72.5	28.5	24.92	-
	6 WL	2.25	7.09	8.46	0.12	6.00	1.00	-	7.13	8.50	10.00	1.188	6		72.1	28.5	24.92	-
91EL / 91EH	4 WL	4.50	8.00	8.50	-	6.00	1.50	-	9.50	8.50	10.00	1.500	6	0.73	132.4	65.2	27.50	-
	6 WL	3.00	8.00	8.50	-	6.00	1.50	-	9.50	8.50	10.00	1.500	6		132.3	65.2	26.00	-
	6 OL	6.75	8.00	8.50	-	6.00	1.50	0.26	9.50	8.50	10.00	1.500	6		169.1	65.2	29.75	41.75
91DML / 91DMH	4 WL	4.50	11.25	9.37	0.13	6.00	1.50	-	9.50	8.50	10.00	1.500	6	2.20	153.7	79.3	31.75	-
	6 WL	3.00	11.25	9.37	0.13	6.00	1.50	-	9.50	8.50	10.00	1.500	6		153.7	79.3	30.25	-
	6 OL	6.75	11.25	9.37	0.13	6.00	1.50	0.26	9.50	8.50	10.00	1.500	6		190.5	79.3	34.00	46.00
91DHL / 91DHH	4 WL	4.50	11.65	9.37	0.13	6.00	1.50	-	9.50	8.50	10.00	1.500	6	2.20	145.3	74.5	32.15	-
	6 WL	3.00	11.65	9.37	0.13	6.00	1.50	-	9.50	8.50	10.00	1.500	6		145.3	74.5	30.65	-
	6 OL	6.75	11.65	9.37	0.13	6.00	1.50	0.26	9.50	8.50	10.00	1.500	6		182.1	74.5	34.40	46.40

<sup>1</sup> DISTANCE FROM THE BOTTOM OF THE SUCTION CASE TO THE BOTTOM OF THE BEARING HUB  
<sup>2</sup> DISTANCE FROM COLUMN CONNECTION TO TUBE ADAPTER CONNECTION ON DISCHARGE CASE  
<sup>3</sup> ASSUMES 8.00" SHAFT PROJECTION  
<sup>4</sup> ASSUMES 20.00" SHAFT PROJECTION

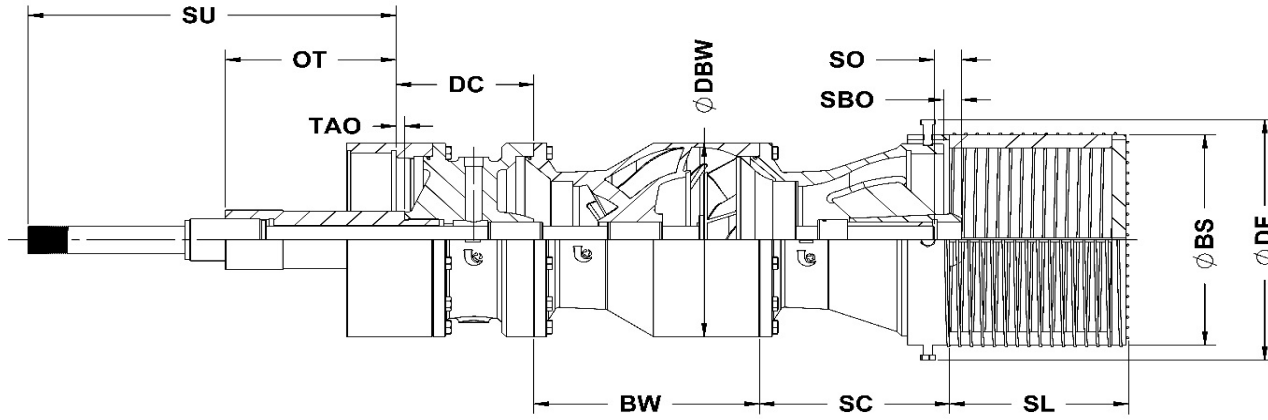
TITLE:  
 INTEGRITY VERTICAL TURBINE BOWL END  
 ENGINEERING DIMENSIONS



MODEL	DIS SIZE	DC DIS LGHT	BW BOWL LGTH	SC SUCTION LGTH	SBO <sup>1</sup> SUCTION BRNG OFFEST	SL STRAINER LGTH	SO SHAFT SET UP	TAO <sup>2</sup> TUBE ADPT OFFSET	ØDBW BOWL DIA.	ØBS BASKET DIA	ØDF FASTNER DIA MAX	SHAFT DIA	SUCT. SIZE	IMP. LAT.	SINGLE STG WEIGHT	ADD STG WEIGHT	WL 1STG SHAFT LGTH <sup>3</sup>	OL 1STG SHAFT LGTH <sup>4</sup>
11IDL/11IDLH	6 WL	1.25	11.75	11.25	-	7.88	1.50	-	11.25	10.75	12.50	1.688	8	2.00	220.9	116.1	30.75	-
	8 WL	1.25	11.75	11.25	-	7.88	1.50	-	11.25	10.75	12.50	1.688	8		218.9	116.1	30.75	-
	6 OL	6.75	11.75	11.25	-	7.88	1.50	-0.47	11.25	10.75	12.50	1.688	8		300.0	116.1	36.25	48.25
	8 OL	6.75	11.75	11.25	-	7.88	1.50	-0.47	11.25	10.75	12.50	1.688	8		298.0	116.1	36.25	48.25
	FLG OL	5.50	11.75	11.25	-	7.88	1.50	0.78	11.25	10.75	12.50	1.688	8		273.1	116.1	35.00	47.00
11IDML/11IDMH	6 WL	1.25	12.38	11.25	-	7.88	1.50	-	11.25	10.75	12.50	1.688	8	2.07	223.4	123.0	31.38	-
	8 WL	1.25	12.38	11.25	-	7.88	1.50	-	11.25	10.75	12.50	1.688	8		221.4	123.0	31.38	-
	6 OL	6.75	12.38	11.25	-	7.88	1.50	-0.47	11.25	10.75	12.50	1.688	8		302.5	123.0	36.88	48.88
	8 OL	6.75	12.38	11.25	-	7.88	1.50	-0.47	11.25	10.75	12.50	1.688	8		300.5	123.0	36.88	48.88
	FLG OL	5.50	12.38	11.25	-	7.88	1.50	0.78	11.25	10.75	12.50	1.688	8		275.6	123.0	35.63	47.63
11IDHH	6 WL	3.00	12.88	11.25	-	7.88	1.50	-	11.49	10.75	12.50	1.688	8	2.00	245.2	126.6	33.63	-
	8 WL	3.00	12.88	11.25	-	7.88	1.50	-	11.49	10.75	12.50	1.688	8		247.7	126.6	33.63	-
	8 OL	7.58	12.88	11.25	-	7.88	1.50	-0.47	11.49	10.75	12.50	1.688	8		299.2	126.6	38.21	50.21
	10 OL	7.58	12.88	11.25	-	7.88	1.50	-0.47	11.50	10.75	12.50	1.688	8		310.5	126.6	38.21	50.21

<sup>1</sup> DISTANCE FROM THE BOTTOM OF THE SUCTION CASE TO THE BOTTOM OF THE BEARING HUB  
<sup>2</sup> DISTANCE FROM COLUMN CONNECTION TO TUBE ADAPTER CONNECTION ON DISCHARGE CASE  
<sup>3</sup> ASSUMES 8.00" SHAFT PROJECTION  
<sup>4</sup> ASSUMES 20.00" SHAFT PROJECTION  
<sup>5</sup> DISCHARGE CASE DIAMETER Ø11.75"

TITLE:  
 INTEGRITY VERTICAL TURBINE BOWL END  
 ENGINEERING DIMENSIONS

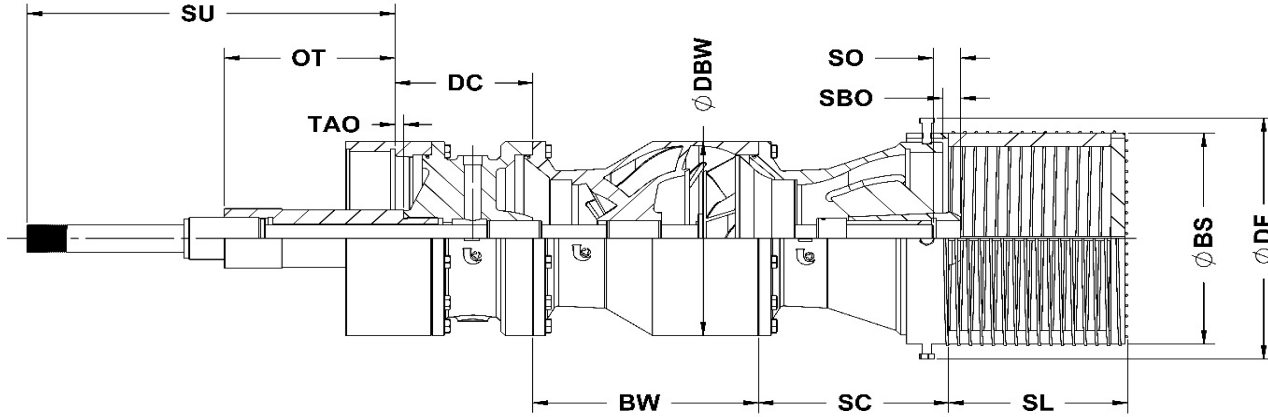


MODEL	DIS SIZE	DC DIS LGHT	BW BOWL LGTH	SC SUCTION LGTH	SBO <sup>1</sup> SUCTION BRNG OFFEST	SL STRAINER LGTH	SO SHAFT SET UP	TAO <sup>2</sup> TUBE ADPT OFFSET	ØDBW BOWL DIA.	ØBS BASKET DIA	ØDF FASTNER DIA MAX	SHAFT DIA	SUCT. SIZE	IMP. LAT.	SINGLE STG WEIGHT	ADD STG WEIGHT	WL 1STG SHAFT LGTH <sup>3</sup>	OL 1STG SHAFT LGTH <sup>4</sup>
12ICL / 12ICH	6 WL	3.00	9.00	10.00	1.00	7.88	1.50	-	11.75	10.75	12.50	1.688	8	0.93	212.4	101.3	29.50	-
	8 WL	3.00	9.00	10.00	1.00	7.88	1.50	-	11.75	10.75	12.50	1.688	8		214.9	101.3	29.50	-
	8 OL	7.58	9.00	10.00	1.00	7.88	1.50	-0.47	11.75	10.75	12.50	1.688	8		266.4	101.3	34.08	46.08
	10 OL	7.58	9.00	10.00	1.00	7.88	1.50	-0.47	11.75	10.75	12.50	1.688	8		277.7	101.3	34.08	46.08
12ILL / 12ILH	6 WL	3.00	11.00	10.00	0.97	7.88	1.50	-	11.75	10.75	12.50	1.688	8	0.90	237.8	122.6	31.47	-
	8 WL	3.00	11.00	10.00	0.97	7.88	1.50	-	11.75	10.75	12.50	1.688	8		240.3	122.6	31.47	-
	8 OL	7.58	11.00	10.00	0.97	7.88	1.50	-0.47	11.75	10.75	12.50	1.688	8		291.9	122.6	36.05	48.05
	10 OL	7.58	11.00	10.00	0.97	7.88	1.50	-0.47	11.75	10.75	12.50	1.688	8		303.2	122.6	36.05	48.05
12IHH	8 WL	2.00	12.25	10.00	1.00	10.00	1.50	1.53	11.75	13.00	14.63	1.688	10	1.08	260.6	106.4	31.75	43.75
	10 WL	2.00	12.25	10.00	1.00	10.00	1.50	-	11.75	13.00	14.63	1.688	10		265.0	106.4	31.75	43.75
	8 OL	7.50	12.25	10.00	1.00	10.00	1.50	1.53	11.75	13.00	14.63	1.688	10		287.3	106.4	37.25	49.25
	10 OL	7.50	12.25	10.00	1.00	10.00	1.50	-0.47	11.75	13.00	14.63	1.688	10		291.7	106.4	37.25	49.25
12IHS	FLG OL	5.50	12.25	10.00	1.00	10.00	1.50	1.53	11.75	13.00	14.63	1.688	10	1.62	258.8	106.4	35.25	47.25
	8 WL	2.00	12.25	10.00	1.00	10.00	1.50	-	11.75	13.00	14.63	1.688	10		271.7	108.1	31.75	43.75
	10 WL	2.00	12.25	10.00	1.00	10.00	1.50	-	11.75	13.00	14.63	1.688	10		276.1	108.1	31.75	43.75
	8 OL	2.00	12.25	10.00	1.00	10.00	1.50	-	11.75	13.00	14.63	1.688	10		298.4	108.1	31.75	43.75
	10 OL	7.50	12.25	10.00	1.00	10.00	1.50	-0.47	11.75	13.00	14.63	1.688	10		302.8	108.1	37.25	49.25
	FLG OL	5.50	12.25	10.00	1.00	10.00	1.50	1.53	11.75	13.00	14.63	1.688	10	269.9	108.1	35.25	47.25	

<sup>1</sup> DISTANCE FROM THE BOTTOM OF THE SUCTION CASE TO THE BOTTOM OF THE BEARING HUB  
<sup>2</sup> DISTANCE FROM COLUMN CONNECTION TO TUBE ADAPTER CONNECTION ON DISCHARGE CASE  
<sup>3</sup> ASSUMES 8.00" SHAFT PROJECTION  
<sup>4</sup> ASSUMES 20.00" SHAFT PROJECTION



TITLE:  
 INTEGRITY VERTICAL TURBINE BOWL END  
 ENGINEERING DIMENSIONS

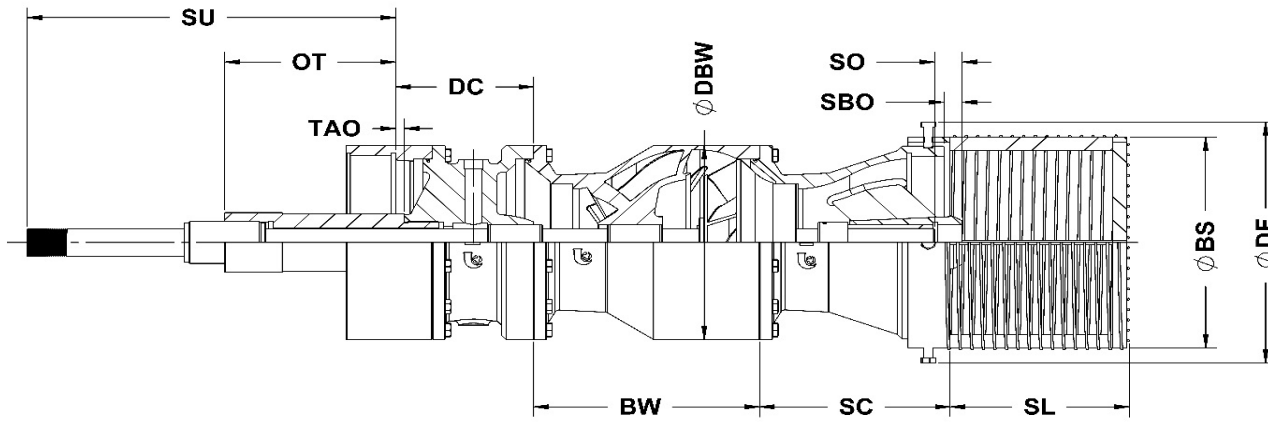


MODEL	DIS SIZE	DC DIS LGHT	BW BOWL LGTH	SC SUCTION LGTH	SBO <sup>1</sup> SUCTION BRNG OFFEST	SL STRAINER LGTH	SO SHAFT SET UP	TAO <sup>2</sup> TUBE ADPT OFFSET	ØDBW BOWL DIA.	ØBS BASKET DIA	ØDF FASTNER DIA MAX	SHAFT DIA	SUCT. SIZE	IMP. LAT.	SINGLE STG WEIGHT	ADD STG WEIGHT	WL 1STG SHAFT LGTH <sup>3</sup>	OL 1STG SHAFT LGTH <sup>4</sup>
14ILH	8 WL	2.00	12.13	11.00	-	10.00	2.00	-	14.00	13.00	14.63	2.188	10	0.82	323.9	181.0	31.13	-
	10 WL	2.00	12.13	11.00	-	10.00	2.00	-	14.00	13.00	14.63	2.188	10		333.4	181.0	31.13	-
	12 WL	2.00	12.13	11.00	-	10.00	2.00	-	14.00	13.00	14.63	2.188	10		327.5	181.0	31.13	-
	8 OL	9.00	12.13	11.00	-	10.00	2.00	4.00	14.00	13.00	14.63	2.188	10		470.4	181.0	38.13	50.13
	10 OL	9.00	12.13	11.00	-	10.00	2.00	4.00	14.00	13.00	14.63	2.188	10		479.9	181.0	38.13	50.13
	12 OL	9.00	12.13	11.00	-	10.00	2.00	4.00	14.00	13.00	14.63	2.188	10		474.0	181.0	38.13	50.13
	FLG OL	7.00	12.13	11.00	-	10.00	2.00	6.00	14.00	13.00	14.63	2.188	10		453.3	181.0	36.13	48.13
14IML / 14IMH	8 WL	2.00	13.50	11.00	-	10.00	2.00	-	14.00	13.00	14.63	2.188	10	1.13	329.4	179.5	32.50	-
	10 WL	2.00	13.50	11.00	-	10.00	2.00	-	14.00	13.00	14.63	2.188	10		338.9	179.5	32.50	-
	12 WL	2.00	13.50	11.00	-	10.00	2.00	-	14.00	13.00	14.63	2.188	10		333.0	179.5	32.50	-
	8 OL	9.00	13.50	11.00	-	10.00	2.00	4.00	14.00	13.00	14.63	2.188	10		476.0	179.5	39.50	51.50
	10 OL	9.00	13.50	11.00	-	10.00	2.00	4.00	14.00	13.00	14.63	2.188	10		485.5	179.5	39.50	51.50
	12 OL	9.00	13.50	11.00	-	10.00	2.00	4.00	14.00	13.00	14.63	2.188	10		479.6	179.5	39.50	51.50
	FLG OL	7.00	13.50	11.00	-	10.00	2.00	6.00	14.00	13.00	14.63	2.188	10		440.8	179.5	37.50	49.50
14IHH / 14IHS	8 WL	2.00	13.63	11.00	-	10.00	2.00	-	14.22	13.00	14.63	2.188	10	1.14	351.8	194.3	32.63	-
	10 WL	2.00	13.63	11.00	-	10.00	2.00	-	14.22	13.00	14.63	2.188	10		361.3	194.3	32.63	-
	12 WL	2.00	13.63	11.00	-	10.00	2.00	-	14.22	13.00	14.63	2.188	10		355.4	194.3	32.63	-
	8 OL	9.00	13.63	11.00	-	10.00	2.00	4.00	14.22	13.00	14.63	2.188	10		498.3	194.3	39.63	51.63
	10 OL	9.00	13.63	11.00	-	10.00	2.00	4.00	14.22	13.00	14.63	2.188	10		507.9	194.3	39.63	51.63
	12 OL	9.00	13.63	11.00	-	10.00	2.00	4.00	14.22	13.00	14.63	2.188	10		501.9	194.3	39.63	51.63
	FLG OL	7.00	13.63	11.00	-	10.00	2.00	6.00	14.22	13.00	14.63	2.188	10		463.2	194.3	37.63	49.63

1, 2, 3, 4 SEE PREVIOUS PAGES FOR NOTES



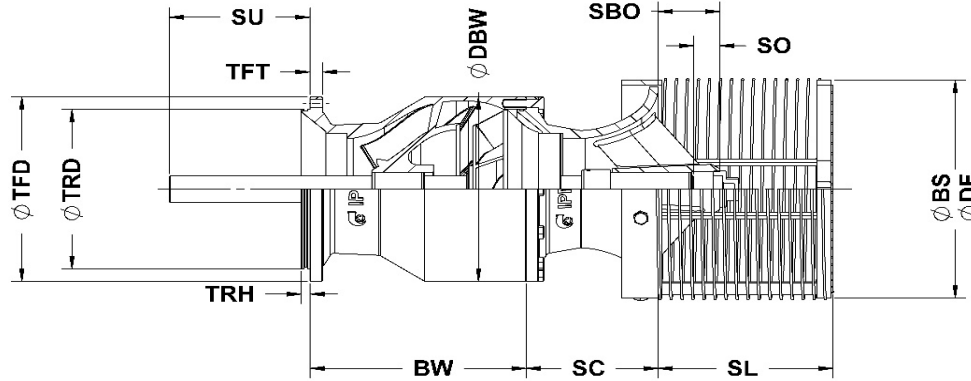
TITLE:  
 INTEGRITY VERTICAL TURBINE BOWL END  
 ENGINEERING DIMENSIONS



MODEL	DIS SIZE	DC DIS LGHT	BW BOWL LGTH	SC SUCTION LGTH	SBO <sup>1</sup> SUCTION BRNG OFFEST	SL STRAINER LGTH	SO SHAFT SET UP	TAO <sup>2</sup> TUBE ADPT OFFSET	ØDBW BOWL DIA.	ØBS BASKET DIA	ØDF FASTNER DIA MAX	SHAFT DIA	SUCT. BELL OD	IMP. LAT.	SINGLE STG WEIGHT	ADD STG WEIGHT	WL 1STG SHAFT LGTH <sup>3</sup>	OL 1STG SHAFT LGTH <sup>4</sup>
16IMH	12 WL	2.00	15.00	6.50	6.50	12.00	2.50	-	15.47	18.88	20.00	2.188	15.50	0.75	475.1	242.1	35.50	47.50
	12 OL	10.00	15.00	6.50	6.50	12.00	2.50	2.00	15.47	18.88	20.00	2.188	15.50		609.0	242.1	43.50	55.50
	FLG OL	8.00	15.00	6.50	6.50	12.00	2.50	4.00	15.47	18.88	20.00	2.188	15.50		552.8	242.1	41.50	53.50
16IHH	12 WL	2.20	15.68	6.50	6.50	12.00	2.50	-	15.99	18.88	20.00	1.938	17.91	0.70	554.0	252.0	36.38	48.38
	12 OL	10.07	15.68	6.50	6.50	12.00	2.50	3.94	15.99	18.88	20.00	1.938	17.91		594.0	252.0	44.25	56.25
	FLG OL	7.87	15.68	6.50	6.50	12.00	2.50	6.14	15.99	18.88	20.00	1.938	17.91		534.0	252.0	42.05	54.05

<sup>1</sup> DISTANCE FROM THE BOTTOM OF THE SUCTION CASE TO THE BOTTOM OF THE BEARING HUB  
<sup>2</sup> DISTANCE FROM COLUMN CONNECTION TO TUBE ADAPTER CONNECTION ON DISCHARGE CASE  
<sup>3</sup> ASSUMES 8.00" SHAFT PROJECTION  
<sup>4</sup> ASSUMES 20.00" SHAFT PROJECTION

TITLE:  
 INTEGRITY VERTICAL TURBINE BOWL END  
 ENGINEERING DIMENSIONS



MODEL	DIS SIZE	DC DIS LGHT	BW BOWL LGTH	SC SUCTION LGTH	SBO <sup>1</sup> SUCTION BRNG OFFEST	SL STRAINER LGTH	SO SHAFT SET UP	TAO <sup>2</sup> TUBE ADPT OFFSET	ØDBW BOWL DIA.	ØBS BASKET DIA	ØDF FASTNER DIA MAX	SHAFT DIA	SUCT. BELL OD	IMP. LAT.	SINGLE STG WEIGHT	ADD STG WEIGHT	WL 1STG SHAFT LGTH <sup>3</sup>	OL 1STG SHAFT LGTH <sup>4</sup>
16IMH	FLG BOWL	-	15.00	6.50	6.50	12.00	2.50	-	15.47	18.88	20.00	2.188	15.50	0.75	418.9	242.1	33.50	CONSULT FACTORY
16IHH	FLG BOWL	-	15.68	6.50	6.50	12.00	2.50	-	15.99	18.88	20.00	1.938	17.91	0.70	494.0	252.0	34.18	
18IML	FLG BOWL	-	16.75	11.97	3.65	17.00	2.25	-	17.75	18.75	20.00	2.438	17.75	0.75	661.0	482.0	38.12	
18IHL / 18IHH	FLG BOWL	-	18.63	10.17	1.78	12.00	2.00	-	18.54	20.00	21.00	2.188	18.97	0.75	586.0	395.0	36.58	
20IML / 20IMH	FLG BOWL	-	18.00	12.50	2.75	21.00	2.25	-	18.94	23.25	24.50	2.438	21.65	0.88	600.0	392.0	39.00	
21IHH	FLG BOWL	-	21.50	12.28	2.64	21.00	2.00	-	20.75	23.25	24.50	2.438	22.00	1.41	714.0	519.0	42.42	

MODEL	ØTFD TOP FLANGE DIAMETER	ØTRD TOP REG. DIAMETER (-0.000/+0.002)	TRH TOP REG. HEIGHT	TFT TOP FLANGE THKNSS	BOLT HOLES		
					# OF BOLT HOLES	BOLT HOLE SIZE	BOLT HOLE CIRCL.
16IMH	15.47	13.248	0.50	1.00	16	0.56	14.37
16IHH	15.47	12.496	0.32	1.10	12	0.75	14.02
18IML	17.75	14.748	0.38	1.00	16	0.88	16.25
18IHL / 18IHH	18.15	14.801	0.20	1.14	12	0.88	16.52
20IML / 20IMH	18.00	15.183	0.38	1.00	16	0.88	16.62
21IHH	19.05	16.260	0.38	1.00	16	0.88	17.75

<sup>1</sup> DISTANCE FROM THE BOTTOM OF THE SUCTION CASE TO THE BOTTOM OF THE BEARING HUB  
<sup>2</sup> DISTANCE FROM COLUMN CONNECTION TO TUBE ADAPTER CONNECTION ON DISCHARGE CASE  
<sup>3</sup> ASSUMES 8.00" SHAFT PROJECTION